

## List of question for steady rest construction

### Lathes

Typ / Manufacturer = \_\_\_\_\_

Height of center [mm] = \_\_\_\_\_

### Workpiece

Material = \_\_\_\_\_

Hardness, HRC = \_\_\_\_\_

Excentricity/Unbalance = \_\_\_\_\_

RPM Range [U/min] from = \_\_\_\_\_

RPM Range [U/min] to = \_\_\_\_\_

Surface delicacy = \_\_\_\_\_

Surface finish = \_\_\_\_\_

### Steady Rest

Typ = \_\_\_\_\_

Max. Workpiece weight [kg] = \_\_\_\_\_

Instep area: max. diameter [mm] = \_\_\_\_\_

Instep area: min. diameter [mm] = \_\_\_\_\_

Quill clamp: feed-sided (yes/no), \_\_\_\_\_

tailstock-sided (ja/nein) \_\_\_\_\_

Supporting roles: convex (yes/no) \_\_\_\_\_

Supporting roles: cylindrical (yes/no) \_\_\_\_\_

RAL Color = \_\_\_\_\_

### Special request

### Adresser/Company

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